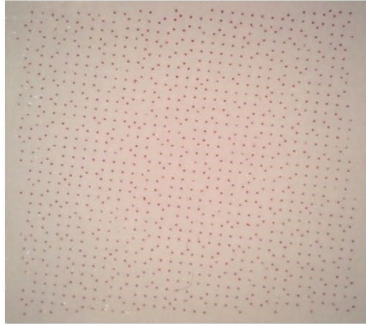
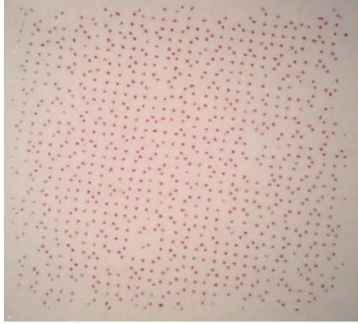
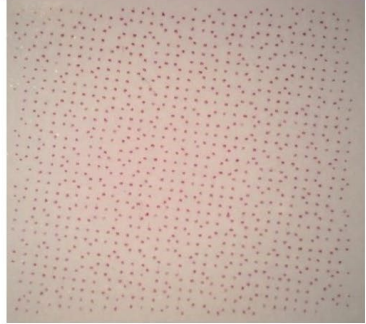


# Print Control Wizard

How to Evaluate the Highlights in the  
Selected Mindot

# 1. Selecting the Highlight

It is essential to make sure that the print in the highlight is stable, so no broken and/or bent dots printing and all dots are printing the same size.

Definition stable patch field		
Stable patch field	Unstable patch field	
		
<ul style="list-style-type: none"> <li>- Homogeneous dot structure</li> <li>- No missing dots</li> </ul>	<ul style="list-style-type: none"> <li>- Unstable dots</li> <li>- High gaps between dots</li> </ul>	<ul style="list-style-type: none"> <li>- Unequal dot size</li> </ul>

It is recommended NOT to use Support dots. Only in special cases that are off standard and not covered by this SOP they might be used. It is usually introducing a lot of complexity with little to no benefit.

➡ A decision between Crystal and Crystal C need to be taken for standard cases.

A human decision is being required to define the highlight. It is a compromise between low reading and smoothness.