

Calibration & Screening

What's new 23.07

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Calibration & Screening 23.07 – Overview

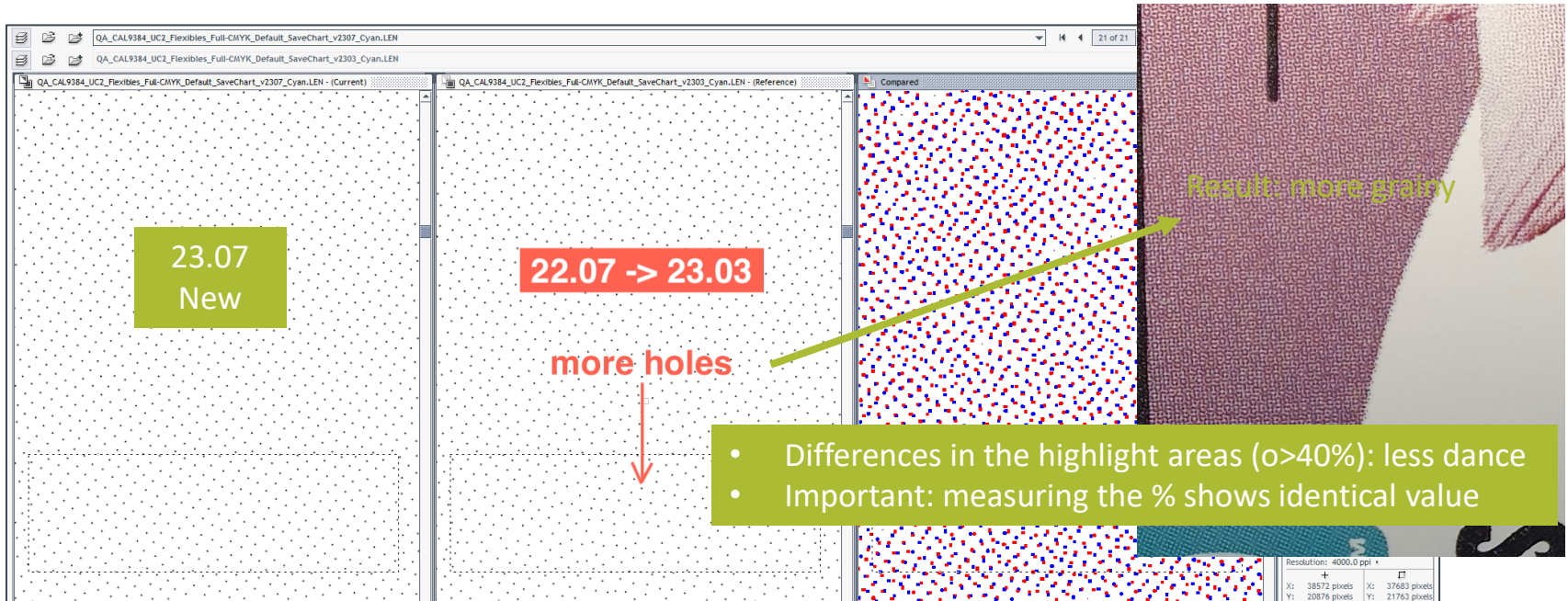
- Print Control Wizard
 - Crystal V C screen made less stochastic
 - UX improvements
 - ‘Select Highlights’ page more logical
 - Printing Unit properties: extra field ‘Other properties to add info’
- HD Flexo Screens
 - functionality to create HD Flexo Screens is moved to Color Pilot (for SaaS)
- Curve Pilot
 - dummy measurement available as setting in the Preferences

Print Control Wizard 23.07 – What's new

- A small change/fix is done for the Crystal V C screen; it's made less stochastic for Flexibles and Labels:
 - Our existing Crystal V C, available since 22.07 could cause some graininess in some specific color overprints
 - Crystal V C screens generated with 23.07 will be less stochastic
- There is no change for the dotgain compensation curve and overprint behavior (greylevels are the same)
- *Note: there is no change for Crystal V NP screens (NP = Non Pixel+)*

Print Control Wizard 23.07 – What's new

- The Crystal V C screen is made less stochastic for Flexibles and Labels



Print Control Wizard 23.07 – What's new

- The 'Select Highlights' page in the Wizard is more logical
- Printed colors from the chart are visualized via tabs
- Resulted screen is shown in the table below

Select Highlight Settings

Inspect and Select Highlight Settings
 In this step you need to inspect the highlights on the printed calibration chart and select the optimal highlights settings. These settings will be used to create a screen curve.

Printed colors on the calibration chart

Magenta (CMY) Black Orange (OGV)

Measurement Analysis - Mindot Chart - Magenta (CMY) [What are mindots?](#)

Dot Size (px)	0	6	9	12	16	19	22	25	30	36	43	48	54	60	Solid
Mindot Distance - 0.21 mm (1/1)		2.2 ✘	3.5 ✔	4.9	6.7	7.5	8.9	10.2	13.4	17.0	20.9	23.6	27.1	30.6	
0.29 mm (1/2)		0.8 ✘	1.5 ✘	2.2 ✔	3.1	3.8	4.4	5.1	6.3	7.1	8.7	9.8	11.6	13.4	
0.41 mm (1/4)		0.1 ✘	0.5 ✘	0.8 ✘	1.3 ✔	1.6	1.9	2.3	2.9	3.5	4.3	4.9	5.6	6.3	

Values shown on the patches are the measured tone values (%)

FLOW
1. Analysis of measurements

Highlight Settings - Magenta (CMY)

Based on the measurement analysis some default highlight settings are selected automatically. However, you can inspect the highlights visually on the chart and overrule the suggested settings.

Mindot Distance: 0.60 mm (1/8)

Mindot Size: 25 pixels (Estimated)

Size Transitional Mindot: 9 pixels

How do I select highlight settings on the calibration chart?
[Learn more about inspecting highlights.](#)

2. Find/define highlight settings

Based on the selected highlight settings, the following screens and curves will be created:

Ink	Screen Name	Code	Largest Mindot (Ø)	Curve Bump	Estimated Lightest Tone ...	Mindot Δ	FM Highlights
CMY	CRYSTAL V C 25-9	crs23 (already ...)	36 µm	0.28 %	1.2 %		
Black	CRYSTAL V C 9	crs21 (already ...)	21 µm	0.10 %	0.5 %	0.60 mm (1/8)	5 %
OGV	CRYSTAL V C 16-9	crs16 (already ...)	29 µm	0.18 %	0.9 %	0.60 mm (1/8)	5 %

3. Resulting screens and curves

Print Control Wizard 23.07 – What's new

- Printing Unit properties
- New field 'Other Properties' to enter additional info related to a Printing Unit
 - e.g. you can add info on Plate or Printing Sleeve

Press

Press Brand: <Please Enter>
Press Type: <Please Select>
Press Size: <Please Select>
Printing Speed: <Please Enter> m/min

Press Inks

Name	Ink	Anilox
cyan		
magenta		
yellow		
black		

Printing Unit Properties - Cyan

Ink Properties

Brand: <Please Enter>
Type: <Please Select>
Viscosity: <Please Enter> sec

Anilox Properties

Brand: <Please Enter>
Type: <Please Enter>
Line Screen: <Please Enter> lpi
Angle: <Please Enter> °
Cell Volume: <Please Enter> BCM

Tape Properties

Brand: <Please Enter>

Other Properties

<Please Enter >

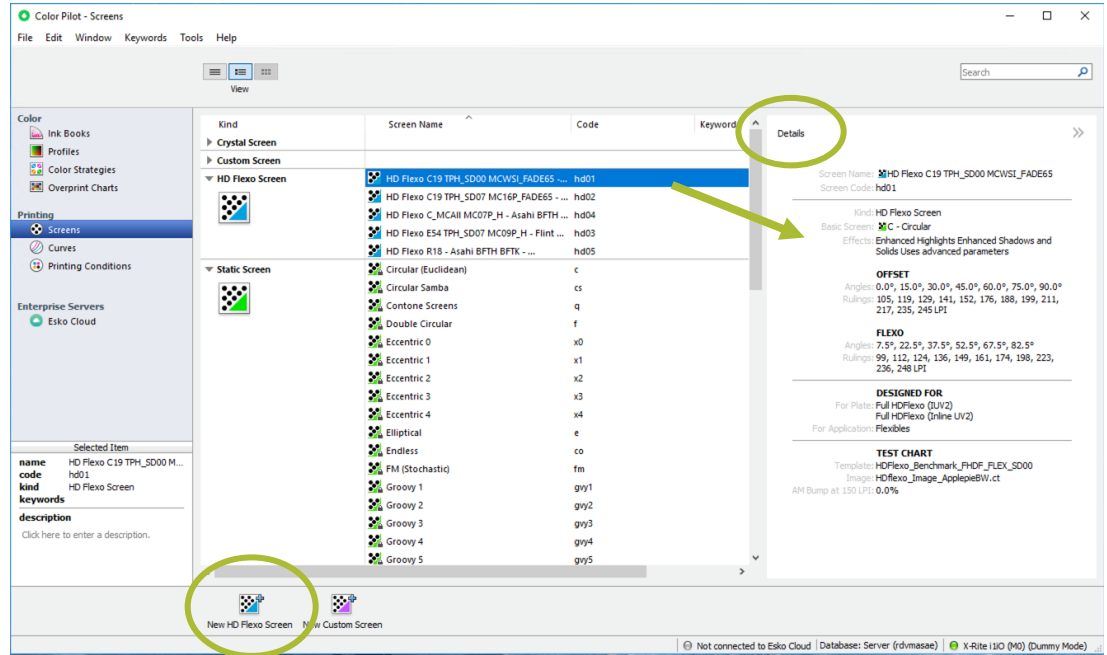
Apply properties to all inks

HD Flexo Screens integrated in Color Pilot

- HD Flexo Screens can now be installed from Color Pilot, as such you don't need the standalone application 'HD Flexo Screens' anymore
 - Use case is for SaaS environments, as the standalone application does not work with licenses on the SaaS server
- Same HD Flexo Screens database and functionality to create:
 - HD Flexo Screens
 - HD Flexo Screen chart
- If you are working in an 'on promise' environment, you can still use the standalone 'HD Flexo Screens' application (still available as desktop icon)

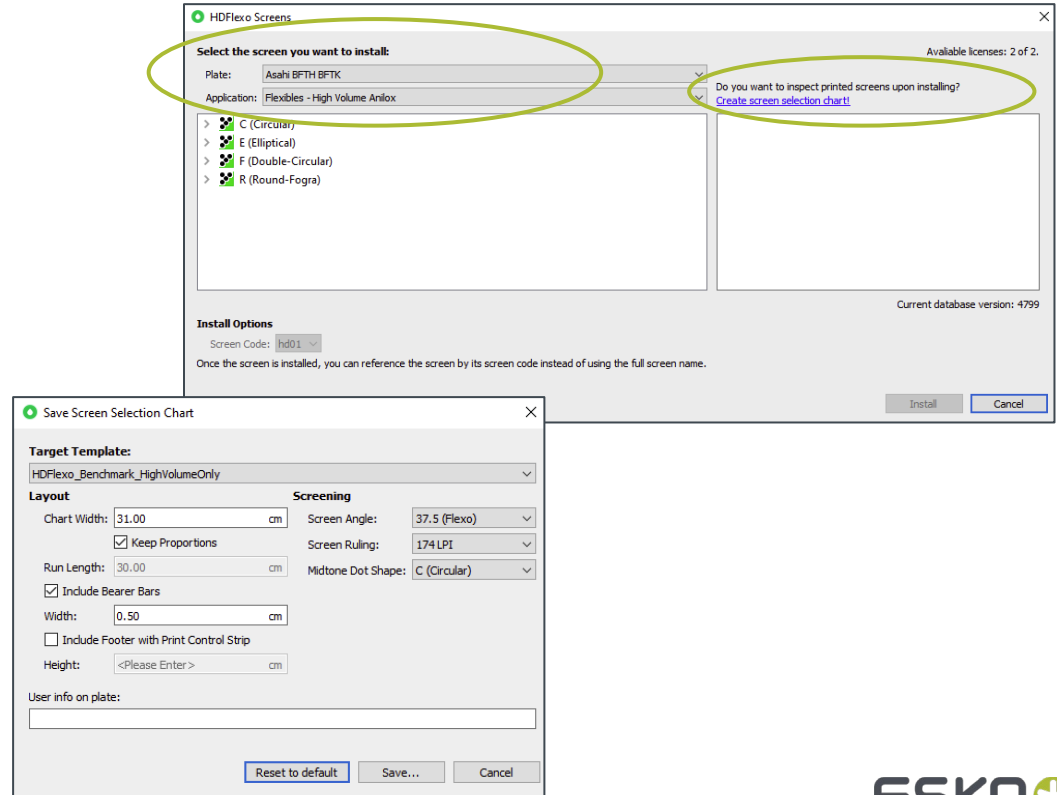
HD Flexo Screens integrated in Color Pilot

- Within Color Pilot you have the button 'New HD Flexo Screen'
- Selecting an installed HD Flexo Screen gives you the details on the right



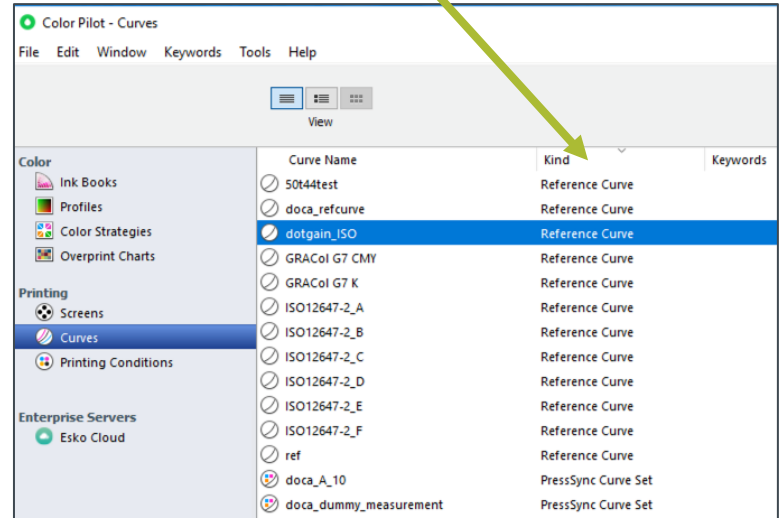
HD Flexo Screens integrated in Color Pilot

- Click the button 'New HD Flexo Screen', you get this window
- On top you select:
 - Plate
 - Application
- Via the link you can open an extra window to create a screen selection chart



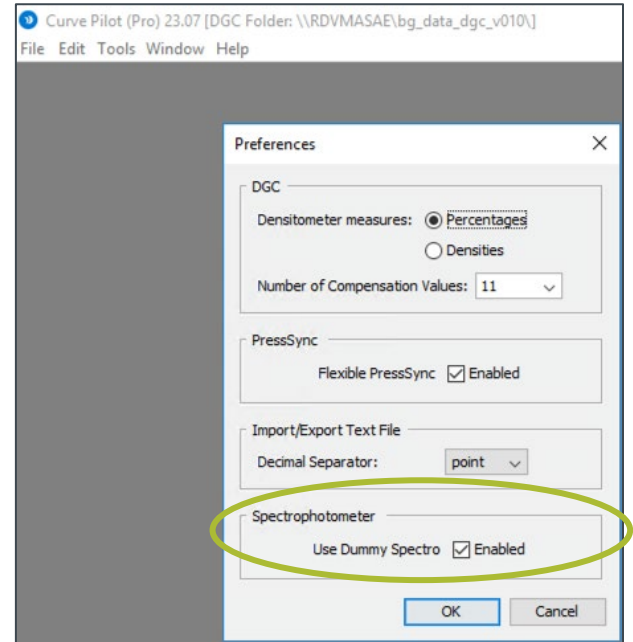
Color Pilot 23.07 – What's new

- Reference curves from the dgc database are now visible in the curves explorer in Color Pilot
 - Indicated as a different curve type with their own group
 - can be deleted if not used
 - CoP can show the links between reference and other dgc curves
 - possible to turn a dgc curve into a reference curve via right mouse click



Curve Pilot 23.07 – What's new

- Using a dummy measurement is now easy via a setting in the Preferences of Curve Pilot
- This way you can import your measurements in case measuring is done on another pc



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